

Quantum Deepflow: A Quantum-Integrated Forecasting Platform for Strategic Decisions in Raw Material Procurement

Charmgil Hong^{1, 2}, Doohee Chung^{1, 2}, Jongyeong Kim^{1, 2}, Heewon Jung¹
{charmgil, dh, johnny.kim, joy.jung}@impactive-ai.com

¹ Impactive AI, Seoul, Korea, ² Handong Global University, Pohang, Korea



Introduction & Motivation

Challenges in Raw Material Forecasting

- Accurate demand and price forecasting is crucial for **raw material procurement**, especially in industries like steel manufacturing
- Commodity markets** (e.g., nickel, aluminum, gold) are highly volatile, driven by global economic and geopolitical factors
- Time-series data are often noisy, irregular, and nonlinear, which limits the reliability of traditional forecasting models
- Practical forecasting tools **must remain interpretable, scalable, and responsive to sudden market shifts** (many existing models fail to meet)

Quantum Machine Learning as a Solution [Cao et al., 2023; Chen et al., 2022]

- Quantum machine learning (QML)** leverages superposition and entanglement to model complex patterns beyond classical reach
- Hybrid models like QLSTM replace LSTM gates with **variational quantum circuits (VQCs)** to enrich temporal modeling
- QML is particularly promising in settings **with high uncertainty, limited data, and nonlinear patterns**, which are common in industrial forecasting

Deployment in Real Industry

- Quantum Deepflow** was deployed at a Korean steel manufacturer to enhance procurement decisions in volatile markets
- It integrates an **LSTM autoencoder, QLSTM, and AutoML-style workflow** to deliver accurate, denoised forecasts via a visual interface

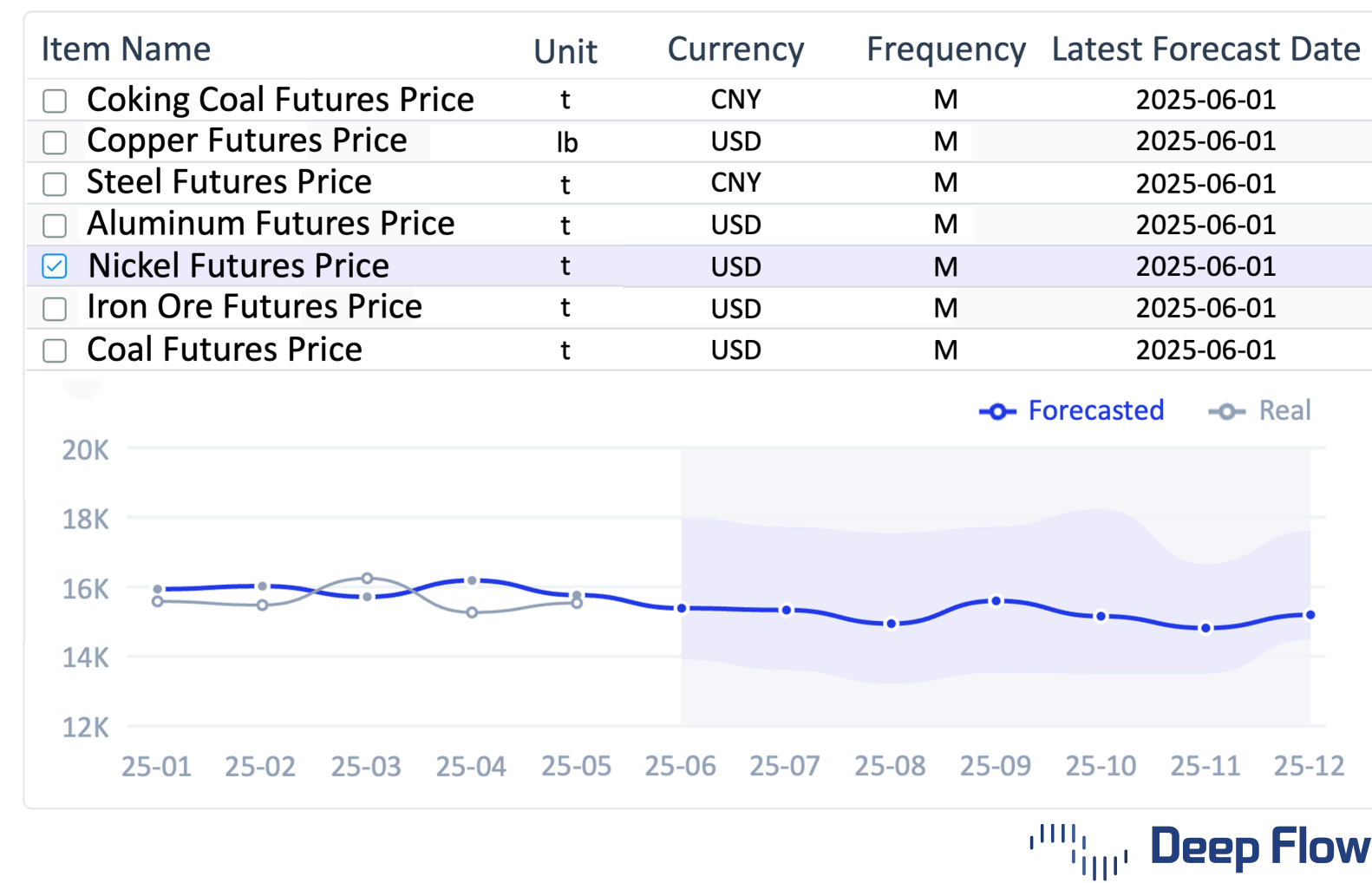
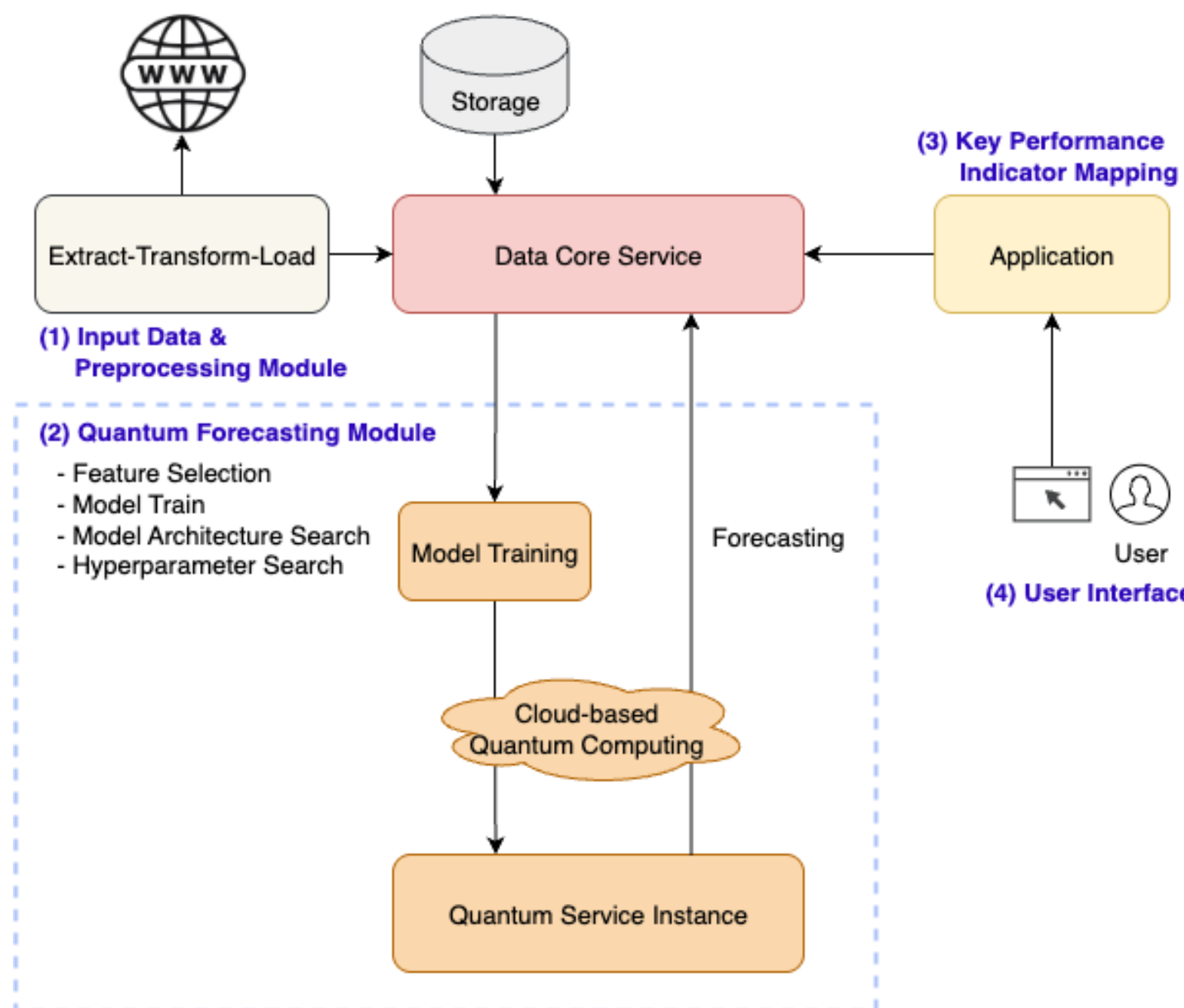
System Overview

Backend: Forecasting Pipeline (AE-QLSTM)

- Autoencoder-based denoising**: Raw multivariate time-series signals are first passed through an **LSTM-based autoencoder** to extract compact latent representations, denoted as $\mathbf{z}_t = \text{Encoder}(\mathbf{x}_{t-w:t})$, where $\mathbf{x}_{t-w:t}$ is a sliding window input
- Angle encoding for quantum circuit input**: The latent vector $\mathbf{z}_t$ is transformed into rotation angles using a trigonometric encoding: $\phi(\mathbf{z}_t) = [\cos(z_t^{(1)}), \sin(z_t^{(1)}), \dots, \cos(z_t^{(d)}), \sin(z_t^{(d)})]$
- Quantum LSTM (QLSTM) Cell** [Chen et al., 2022]: The encoded vector is concatenated with the previous hidden state and passed into Variational Quantum Circuits (VQCs) for each gate of the LSTM:
$$\mathbf{f}_t = \sigma(\text{VQC}_{\text{forget}}([\mathbf{h}_{t-1}; \phi(\mathbf{z}_t)])) \quad \tilde{\mathbf{c}}_t = \tanh(\text{VQC}_{\text{update}}([\mathbf{h}_{t-1}; \phi(\mathbf{z}_t)]))$$
$$\mathbf{i}_t = \sigma(\text{VQC}_{\text{input}}([\mathbf{h}_{t-1}; \phi(\mathbf{z}_t)])) \quad \mathbf{o}_t = \sigma(\text{VQC}_{\text{output}}([\mathbf{h}_{t-1}; \phi(\mathbf{z}_t)]))$$
- Prediction output**: The final hidden state is mapped to a forecast via: $\hat{y}_{t+1} = \text{MLP}(\mathbf{h}_t)$

Frontend: Visual Interface

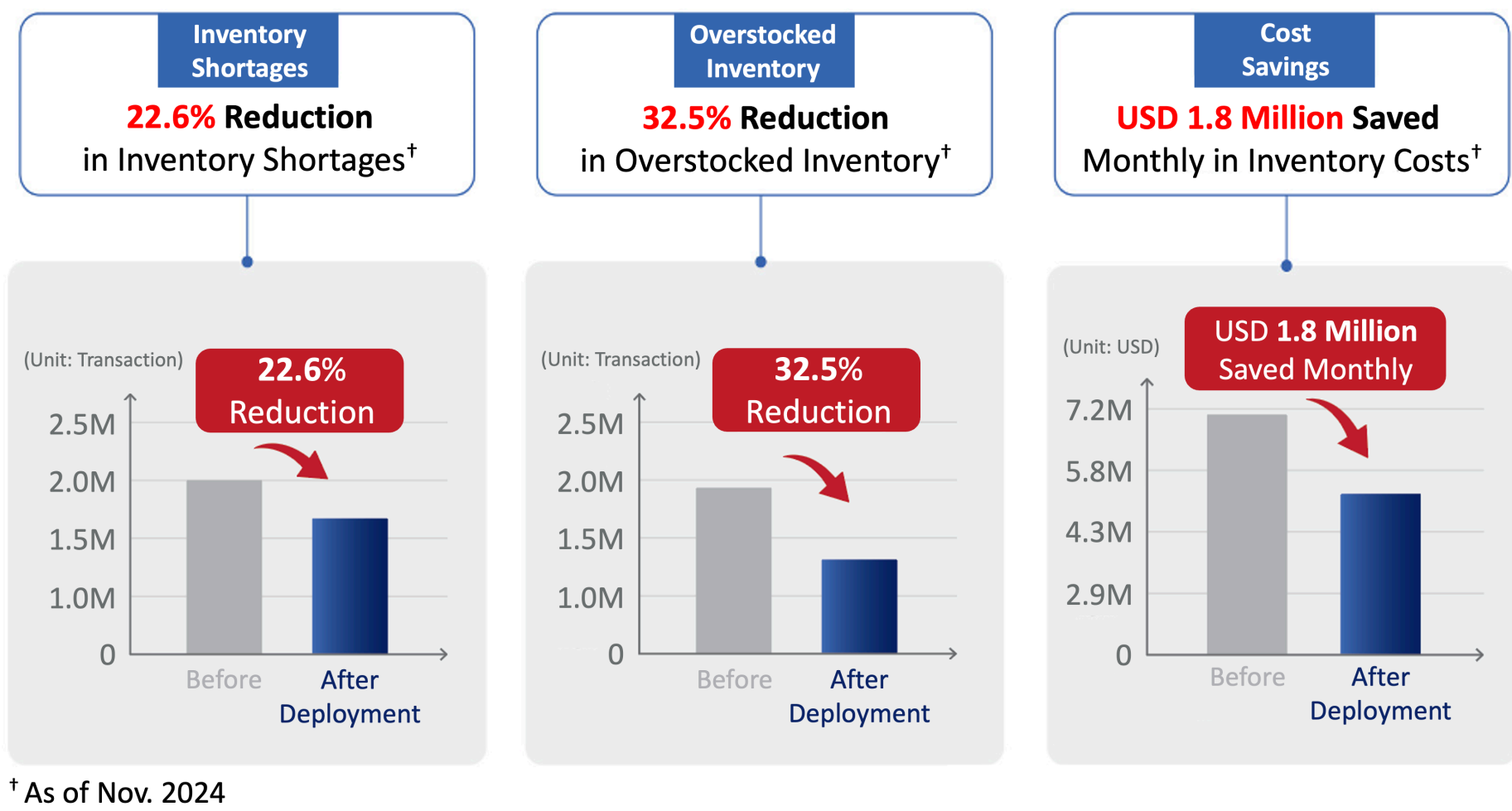
- The platform provides a frontend dashboard that connects model outputs to business-relevant insights, including:
 - Forecast curves and uncertainty bands**
 - Key performance indicators (KPI) mapping** (e.g., expected stockouts, cost estimates)
 - Custom query interface for inventory planning



Demo & Contributions

Business Impact from Real Deployment

- Key operational outcomes** (as of Nov. 2024):



Key Contributions

- Hybrid quantum-classical architecture** applied to real-world forecasting
- Accessible interface** on complex models for business decision-making
- Validated through live industrial deployment** and measurable KPIs

Future Directions

- Integration with real quantum hardware environments
- Expansion to multi-variate and multi-step forecasting pipelines

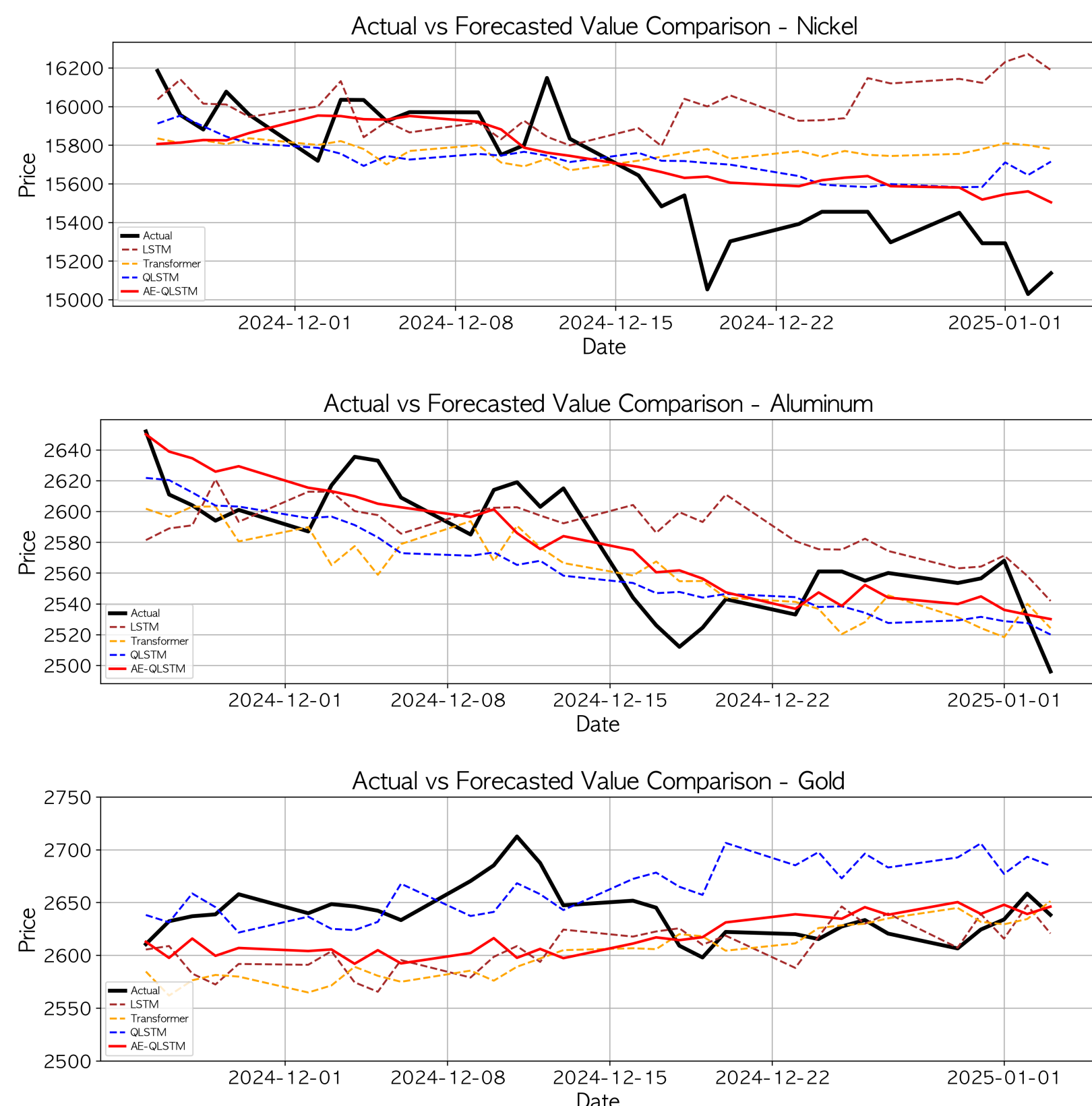
Results & Analysis

Interface Design

- Graphical UI allows data upload, forecast trigger, and KPI dashboard view
- Real-time inference with clear mapping to procurement decisions
- A procurement planner uploads commodity data and receives
 - Forecast values (1-4 weeks ahead)
 - Associated KPI risk scores (e.g., cost deviation, volatility zone classification)
 - Automated decision-support prompts for inventory control

Performance Evaluation: a Case study with Nickel, Aluminum, Gold

- Nickel price forecast**: **AE-QLSTM records the lowest MAPE and volatility**, indicating the effectiveness of autoencoding in denoising noisy data
 - AE-QLSTM shows superior responsiveness to local downward trends, with the overall trajectory with minimal lag
 - LSTM and Transformer consistently overestimate, with larger deviations and less sensitivity to short-term fluctuations
 - QLSTM performs better than classical baselines but exhibits variance during sharp price transitions
- Aluminum price forecast**: **AE-QLSTM outperforms others** by combining trend fidelity with minimal volatility
 - AE-QLSTM accurately tracks turning points with a stable prediction profile, effectively smoothing out noise while retaining structure
 - Transformer fails to recognize sharp inflection zones, often lagging behind actual values
 - QLSTM captures local shifts more precisely than Transformer or LSTM, but exhibits less stable variance than AE-QLSTM
- Gold price forecast**: **AE-QLSTM yields the best performance in MAPE**
 - In high-volatility regions, QLSTM and AE-QLSTM both outperform classical models, without large fluctuations
 - AE-QLSTM provides the smoothest and most interpretable trajectory, with fine-grained local dynamics
 - Vanilla LSTM and Transformer show irregular spikes and oscillations, especially in noisy regions



Raw Material	Model	MAPE (%)	MAE	R ²
Nickel (USD/ton)	LSTM	2.59	399.03	-1.391
	Transformer	1.85	287.71	0.024
	QLSTM	1.53	238.74	0.282
	AE-QLSTM	1.22	190.61	0.528
Aluminum (USD/ton)	LSTM	1.11	28.55	0.205
	Transformer	1.11	27.19	0.311
	QLSTM	0.91	23.52	0.504
Gold (USD/t.oz)	LSTM	1.44	38.23	-2.233
	Transformer	1.71	45.25	-3.272
	QLSTM	1.55	40.81	-2.206
	AE-QLSTM	1.31	34.82	-1.516

External Environment Factor Analysis			
Rank	Category	Factor	Contribution to Forecast
1	Industrial Supply & Demand Factors	Gold Reserves of Major Holding Countries	27.95%
2	Market Price Factors	Price of Silver	13.44%
3	Macroeconomic Factor	U.S. 10-Year Treasury Yield	7.60%
4	Macroeconomic Factor	Economic Policy Uncertainty Index	6.12%
5	Macroeconomic Factor	S&P 500	4.08%

The environmental factor that had the greatest impact on the forecast was 'Industrial Supply & Demand Factors'. In particular, the 'Gold Reserves of Major Holding Countries' factor had the greatest impact at 27.95%. Also, the 'Price of Silver' factor had the second largest impact at 13.44%.